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Concise Summary of Relevant Portions of JP51101084:

This invention relates to a method for forming hollow bodies that includes providing a softened sheet 1 heated from the upper side and the lower side that is vacuumed on a die on which an auxiliary board 15 is mounted to fit into a softened sheet 1. A pair of half-sections of a product, one half section of which brim portions are cut on outer edges and another half section of which brim portions are cut on inner edges, compose a hollow product by combination.